PATENT COOPERATION TREATY

PCT

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY (Chapter II of the Patent Cooperation Treaty)

(PCT Article 36 and Rule 70)

Applicant's or agent's file reference P803308/WO/1		FOR FURTHER A	CTION	See Form PCT/IPEA/416	
International application No. Inte		International filing da	ate (day/month/year)	Priority date (day/month/year)	
		18.05.200	4	28.05.2003	
	International Patent Classification (IPC) or national classification and IPC				
	International Patent Classification (IPC) or national classification and IPC				
Applicant DAIMLERCHRYSLER AG					
	1. This report is the international preliminary examination report, established by this International Preliminary Examining Authority under Article 35 and transmitted to the applicant according to Article 36.				
2. This					
3. This	report is also accompan	ed by ANNEXES, comprising	:	_	
a.	(sent to the appli	cant and to the International Bi	ureau) a total of 23	sheets, as follows:	
	sheets of the description, claims and/or drawings which have been amended and are the basis for this report and/or sheets containing rectifications authorized by this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions).				
	sheets which supersede earlier sheets, but which this Authority considers contain an amendment that goes beyond the disclosure in the international application as filed, as indicated in item 4 of Box No. I and the Supplemental				
 	Box. Sent to the International Rureau only) a total of (indicate type and number of electronic carrier(s))				
]	b (sent to the International Bureau only) a total of (indicate type and number of electronic carrier(s))				
, containing a sequence listing and/or tables related thereto, in computer readable form only, as indicated in the Supplemental Box Relating to Sequence Listing (see Section 802 of the Administrative Instructions).					
4. This	4. This report contains indications relating to the following items:				
	Box No. I Ba	sis of the report			
	Box No. II Pri	ority			
	Box No. III No	n-establishment of opinion with	h regard to novelty, invent	ive step and industrial applicability	
	Box No. IV La	ck of unity of invention			
		asoned statement under Article ations and explanations support		lty, inventive step or industrial applicability;	
	Box No. VI Ce	rtain documents cited			
	Box No. VII Ce	rtain defects in the internationa	l application		
	Box No. VIII Certain observations on the international application				
Date of submission of the demand Date of complete			Date of completion of th	uis report	
Name and mailing address of the IPEA/EP		Authorized officer			
Faccionile No.		Telephone No			

Translation

International application No.
PCT/EP2004/005320

Box	No. I	Basis of the report	·	
1.		I to the language, this report is based on the internation ander this item.	nal application in the language in	which it was filed, unless otherwise
	This i which	report is based on translations from the original langua in is the language of a translation furnished for the purp international search (Rule 12.3 and 23.1(b)) publication of the international application (Rule 12.4)	oses of:	•
	一	international preliminary examination (Rule 55.2 and/		
2.	receiving () this report) the in	d to the elements of the international application, this Office in response to an invitation under Article 14 ar	report is based on (replacement s	heets which have been furnished to the riginally filed" and are not annexed to
	pages			as originally filed/furnished 09.08.2005 with
	pages	s* <u>1-17</u>	received by this Authority on	telefax
1	pages	5*	received by this Authority on	
	the cl	laims:		
	nos.	74 SP		as originally filed/furnished
	nos.*		as amended (togethe	r with any statement) under Article 19
	nos.*	1-23	received by this Authority on	09.08.2005 with telefax
	nos.*		received by this Authority on	
	the d	rawings:		
	sheet	s 1/4-4/4		as originally filed/furnished
	sheet	s*	received by this Authority on	
	sheet			
	☐ a sea	uence listing and/or any related table(s) – see Supplem		:-4:
	\square		icinal Box Relating to Sequence L	isung.
3.	The a	amendments have resulted in the cancellation of:		
		the description, pages		
		the claims, nos. 24-26		
	믐			
İ		the sequence listing (specify):		
	_ ⊔	any table(s) related to sequence listing (specify):		
4.	This they	report has been established as if (some of) the amend have been considered to go beyond the disclosure as fi	Iments annexed to this report and led, as indicated in the Supplement	listed below had not been made, since stal Box (Rule 70.2(c)).
	片	the description, pages		
	님	the claims, nos.		
	닏	the drawings, sheets/figs		
	닏	the sequence listing (specify):		
		any table(s) related to sequence listing (specify):		
Ŀ	If item 4 a	oplies, some or all of those sheets may be marked "sup	erseded."	

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Box No. II Priority
This report has been established as if no priority had been claimed due to the failure to furnish within the prescribed time limit the requested:
copy of the earlier application whose priority has been claimed (Rule 66.7(a)).
translation of the earlier application whose priority has been claimed (Rule 66.7(b)).
2. This report has been established as if no priority had been claimed due to the fact that the priority claim has been found invalid (Rule 64.1). Thus for the purposes of this report, the international filing date indicated above is considered to be the relevant date.
3. Additional observations, if necessary:
Since the features of dependent claims 4 to 16 are not
disclosed in the priority document, the priority for
claims 4 to 16 is not valid.

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Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement			dustrial applicability;		
1.	Statement				
	Novelty	y (N)	Claims	1-23	YES
			Claims		NO NO
	Inventi	ve step (IS)	Claims	1-23	YES
			Claims		NO NO
	Industr	ial applicability (IA)	Claims	1-23	YES
			Claims		NO

- 2. Citations and explanations (Rule 70.7)
 - 1 This report makes reference to the following documents:

D1= DE-A-840055

D2= DE-A-1096227

D3= US-A-4965915

- 2 Claim 1:
- 2.1 D1 is considered to be the prior art closest to the subject matter of claim 1. D1 discloses (the references in parentheses are to D1) a jack bracket for a motor vehicle (figure 12), which jack bracket is fixed to a sill of the motor vehicle (figure 2, reference sign 1) by means of flanges (figure 12) and has an opening (figure 12) for a receiving element (figure 12) to which a jack (figure 12, reference sign 25) can be attached, the bracket being made up of a tubular hollow profile (figure 12, reference sign 2) and a lid (figure 12, reference sign 29) that is fixed on the hollow profile end (2) remote from the sill, covers this end and comprises the opening for the receiving element (figure 12).

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Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

- 2.2 Thus the subject matter of claim 1 differs from that known from D1 in that the hollow profile is a hydroformed part.
- 2.3 The subject matter of claim 1 is therefore novel (PCT Article 33(2)).
- 2.4 The problem to be solved by the present invention can therefore be regarded as that of providing a hollow profile which is cost-effective to produce and has the same stability, but weighs less and has higher precision in terms of the outer contours and can therefore also be fixed to complex parts of the motor vehicle.
- 2.5 The solution to this problem as proposed in claim 1 of the present application involves an inventive step for the following reasons (PCT Article 33(3)):

Owing to the use of a hydroformed part, the weight can be significantly reduced, without stability being sacrificed, and the fit accuracy of the part is significantly increased, which makes it possible to use the part also on complex parts of the vehicle. Furthermore, a hydroformed part can be produced in only a few steps and is therefore also cost effective.

2.6 Claims 2 to 16 are dependent on claim 1 and therefore also meet the PCT requirements for novelty and inventive step.

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Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

- 2.7 Claims 1 to 16 meet the requirements of industrial applicability.
- 2.8 The two-part form of independent claim 1 is not correct. In order to correct this defect, the features known from the closest prior art must be included in the preamble of the claim.

3 Claim 17:

- 3.1 D1 is considered to be the prior art closest to the subject matter of claim 17. D1 discloses (the references in parentheses are to D1) a method of producing a jack bracket (figure 2) of a motor vehicle, which jack bracket is fixed to a sill of the motor vehicle (figure 2) by means of flanges (figure 12) and has an opening (figure 12, reference sign 29) for a receiving element (figure 12) to which a jack can be attached (figure 12, reference sign 25), the bracket being made up of a tubular hollow profile (figure 12, reference sign 2) and a lid (29) that covers one end of the hollow profile (2), an opening (figure 12) being provided in said lid.
- 3.2 Thus the subject matter of claim 17 differs from that known from D1 in that the hollow profile is made from a tubular blank that is bulged out by means of a hydroforming process, wherein at least two axially spaced bulged sections are formed from the blank by means of hydroforming, these sections then being separated into separate hollow profiles by means of a separating process.

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- 3.3 The subject matter of claim 17 is therefore novel (PCT Article 33(2)).
- 3.4 Thus the problem to be solved by the present invention can be regarded as that of providing a method of producing a jack bracket with which the hollow profile can be produced in a cost-effective manner and which, at the same time, is characterized by a high precision of the outer contours of the hollow profile, without sacrificing stability, so that the hollow profile produced by means of this method can also be fixed to complex parts of the motor vehicle.
- 3.5 The solution to this problem as proposed in claim 17 of the present application involves an inventive step for the following reasons (PCT Article 33(3)): Owing to the use of a hydroforming process, the stability of a blank with the same weight and fit accuracy is significantly increased, in particular, owing to two axially spaced, bulged sections, which are then separated into separate hollow profiles by means of a separating process. This solution results in a method of producing a jack bracket which can be carried out particularly economically in only a few steps, which further lowers production costs.
- 3.6 Claims 18 to 23 are dependent on claim 17 and therefore also meet the PCT requirements for novelty and inventive step.

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Box No. V	Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement
3.7	Claims 17 to 23 meet the requirement of
	industrially applicable.
3.8	The two-part form of independent claim 17 is not
	correct. In order to correct this defect, the
	features known from the closest prior art must be
	included in the preamble of the claim.